### WHAT IS

# Stereolithography?

Stereolithography (SLA®/SL) is often used for prototypes, large concept models, form and fit models and investment casting patterns.

**AM technology** 

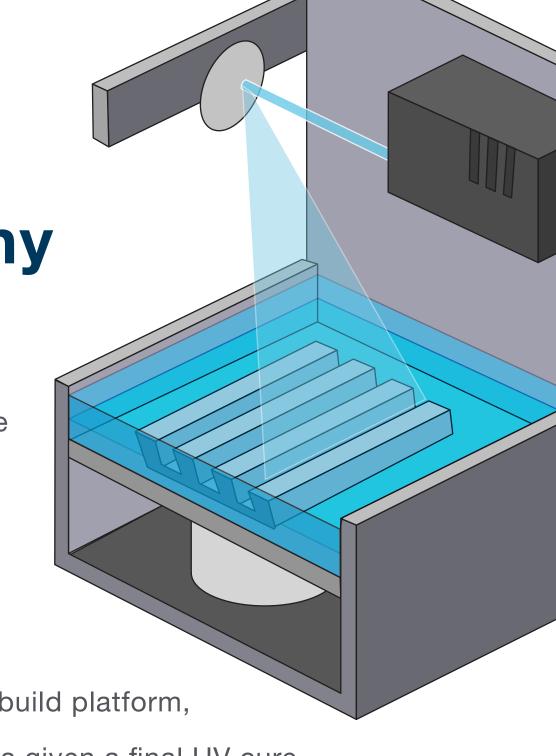
SL is the original 3D printing process widely used today for its accuracy & speed.

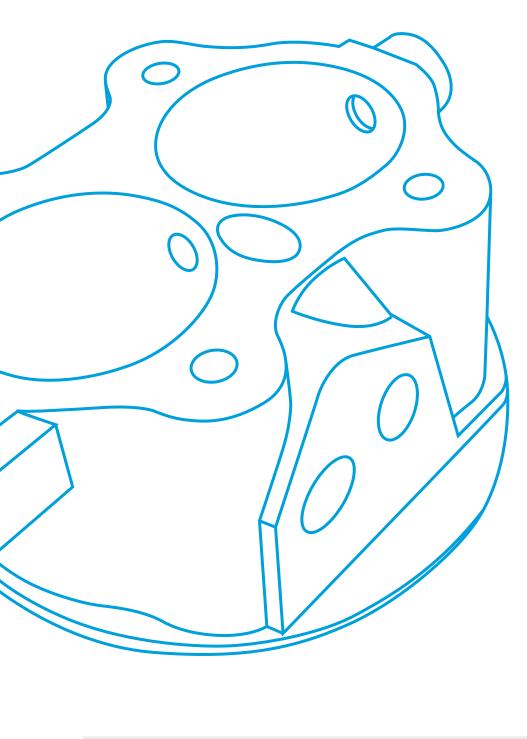
cost savings Archie Held saw significant cost

savings by replacing hard tooling with SL investment casting patterns when creating the PAC 12 championship football trophy.

How Stereolithography works

- CAD data is uploaded to the machine
- A precise UV laser to cures liquid photopolymer layer by layer
- After each layer, the build platform lowers and process repeats
- Completed parts are removed from build platform, supports are removed and the part is given a final UV cure





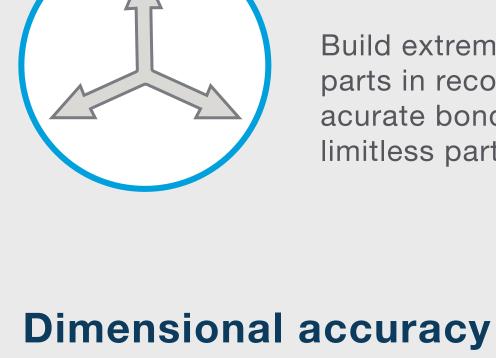
## Investment casting patterns

Stratasys Direct's proprietary SL

photopolymer and build style produce consistent patterns with great burnout and low residual ash. Large, accurate parts

- Higher yields at a lower cost
- Excellent humidity/moisture resistance

### **Benefits of Stereolithography**

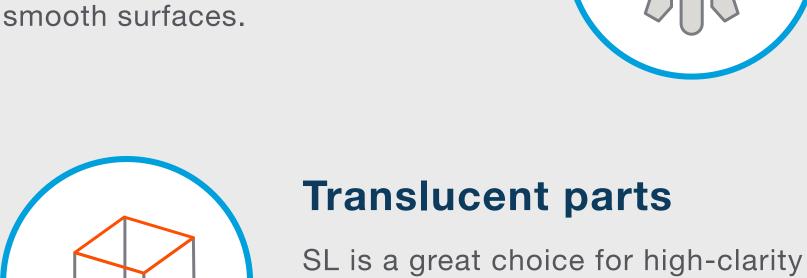


### parts in record time with SL. Highly acurate bonding allows for virtually

Limitless part size

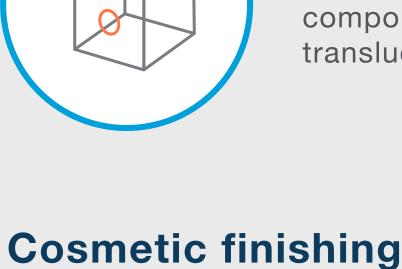
limitless part size.

Build extremely light, large-scale



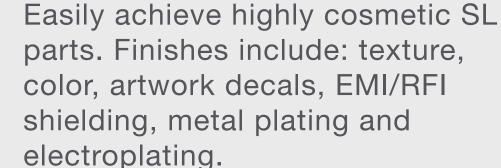
SL creates intricate designs with

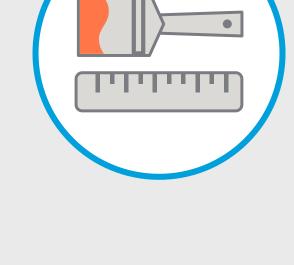
high dimensional accuracy and



components for transparent and

translucent applications.





DIRECT MANUFACTURING